GLOW PLUG TROUBLE TRACER CHART

Destroyed/lacking probe tip

Cause:

- Ignition unit failure.
- Incorrect/irregular fuel jet direction.
- Incorrect number or size of sealing causing incorrect spraying position.

Remedy:

- Check the correspondence of ignition unit with the car type and proper
- installation of the ignition unit. Check glow plug installation hole for
- carbon fouling.
- Replace your plugs

Bulging ring on the probe tip

Probe in contact with the glow plug

Cause:

• Oil in the combustion chamber (probable cause: car engine wear).

Remedy:

- Check piston tightness in engine cylinders.
- Check engine oil consumption.
- Replace your plugs

body

• Tightening torque too high.

cylinder head hole thread.

damage/carbon fouling.

• Replace your plugs

Inappropriate tool used or damage of the

• Check the cylinder head hole thread for

Power supply terminal bent

• Tightening torque too high. Inappropriate

• Check the glow plug installation hole

thread in the cylinder head for damage/

• Check correct tightening of the glow plug.

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tool used or damage of the cylinder head

• Check correct glow plug tightening.

Cause:

Remedy:

Cause:

Remedy:

hole thread.

carbon fouling.

Replace your plugs



Dimples on the probe tip

Cause:

- Ignition unit failure.
- Incorrect/irregular fuel jet direction. • Incorrect number or size of sealing
- causing incorrect spraying position.

Remedy:

- Check the correspondence of ignition unit with the car type and proper installation of the ignition unit.
- Check glow plug installation hole for carbon fouling.
- Replace your plugs

Probe deformation (due to overheating)

Cause:

- Ignition unit failure.
- Incorrect/irregular fuel jet direction.
- Incorrect number or size of sealing causing incorrect spraying position.
- Glowing time too long or excessive voltage (12-V glow plug used in the 24-V system or vice versa)
- Alternator & regulator failure.
- Injection unit operation/timing failure.

Remedy:

- Check the correspondence of the ignition unit with the car type and proper installation of the ignition unit.
- Check glow plug installation hole for carbon fouling. Check glow plug regulator (contacts).
- Check on-board voltage and glow plug voltage.
- Check charging system voltage.
- Check fuel injection timing.
- Replace your plugs

Carbon fouling between the plug body and the probe glow

Cause:

- Ignition unit failure.
- Incorrect/irregular fuel jet direction. • Incorrect number or size of sealing causing
- incorrect spraying position. • Ignition pump operation/timing failure.
- **Remedy:**
- Check the correspondence of the ignition unit with the car type and proper installation of the ignition unit.
- Check the glow plug installation hole thread in the cylinder head for carbon fouling.
- · Check ignition pump and its timing.
- Replace your plugs

Power supply terminal broken off

Cause:

- Tightening torque too high.
- Inappropriate tool used or damage of the cylinder head hole thread.
- Remedy:
- Check the glow plug installation hole thread in the cylinder head for damage/ carbon fouling.
- Check correct tightening of the glow plug Replace your plugs

Broken probe tip

Cause:

- Glowing time too long or voltage too high (12-V glow plug used in the 24-V system or vice versa)
- Alternator & regulator failure.

Remedy:

- Check glow plug regulator (contacts). Check on-board voltage and glow plug voltage.
- Check charging system voltage.
- Replace your plugs

Lacking probe

Cause:

- Ignition unit failure.
- Incorrect/irregular fuel jet direction. • Incorrect number or size of sealing causing incorrect spraying position.
- Injection unit operation/timing failure.
- Damaged glow plug installation hole thread in the cylinder head/not tightened glow plug causing incorrect plug seating.

Remedy:

- Check the correspondence of the ignition unit with the car type and proper installation of the ignition unit.
- Check the glow plug installation hole thread in the cylinder head for damage/carbon fouling.
- Check ignition pump timing.
- Replace your plugs

Carbon fouling in the glow plug seat

Cause:

- Incorrect glow plug seating.
- Remedy: • Check the glow plug installation hole
- thread in the cylinder head for damage/ carbon fouling.
- Check correct tightening of the glow plug.
- Replace your plugs

Other damage



Cause

- Glowing time too long.

Remedy:

- of the ignition unit.
- Check glow plug regulator (contacts).
- Check the ignition pump and its timing.
- Replace your plugs

"Swollen" probe tip

Cause:

- Excessive voltage (12-V glow plug used in
- the 24-V system or vice versa)
- Alternator & regulator failure.
- Inappropriate storage (moisture).

Remedy:

- Check on-board voltage and glow plug operation voltage.
- Check charging system.
- Check storage conditions.
- Replace your plugs

Probe perforation, fissures or melting close to the glow plug body

Cause:

- Ignition unit failure.
- Incorrect/irregular fuel jet direction.
- Incorrect number or size of sealing causing
- incorrect spraying position.
- Injection unit operation/timing failure. • Damaged glow plug installation hole thread in the cylinder head/not tightened glow plug causing incorrect plug seating.

Remedy:

- · Check the correspondence of the ignition unit with the car type and proper installation of the ignition unit.
- · Check the glow plug installation hole thread in the cylinder head for damage/carbon fouling.
- Check ignition pump timing.
- Replace your plugs

Damaged glow plug hexagon/ thread

Cause:

• Tightening torque too high. • Inappropriate tool used or damage of the cylinder head hole thread.

Remedy:

- Check the glow plug installation hole thread in the cylinder head for damage/ carbon fouling.
- · Check correct tightening of the glow plug. Replace your plugs

 Ignition unit failure, incorrect/irregular fuel jet direction. • Incorrect number or size of sealing causing incorrect spraying position.

Ignition pump operation/timing failure

• Check the correspondence of the ignition unit with the car type and proper installation

• Check the glow plug installation hole thread in the cylinder head for carbon fouling.









