

Assembly instructions for replacing wheel bearings/hub

Manufacturer:
Volvo

Model: 850, C70, S70, V70 I

LuK AS Part No.:

- **713 6600 40** 850
- **713 6603 70** 850, V70 I, C70/S70 (→ 12.1998)
- **713 6603 10** C70/ S70/ V70 I (01.1999 →)

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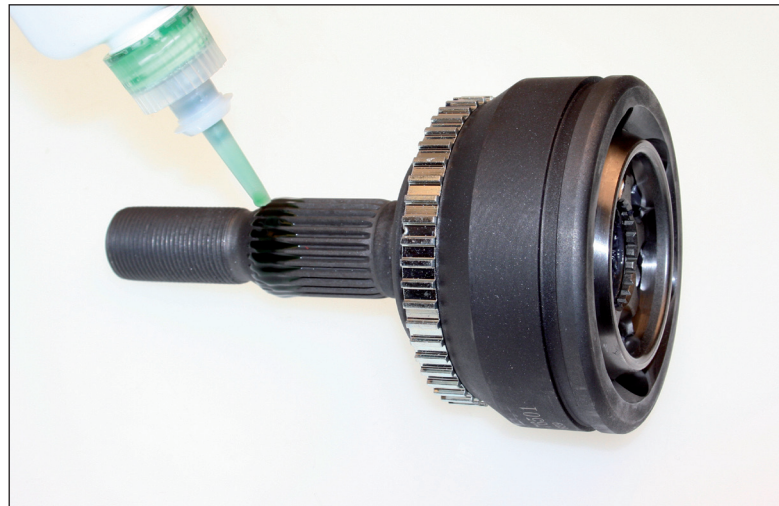


Fig. 1

Problem:

Vibrations and or knocking noises after fitting the wheel bearing / hub.

Cause:

The splined drive shaft is loctited into the hub as standard. After re-installation of the splined drive shaft without loctite there may be some play between the hub and the splined drive shaft.

Remedy:

Secure the splined drive shaft with a suitable metal adhesive loctite (e.g. Volvo part number **1161370**) into the hub.

Procedure:

- Clean the spline on the hub and the splined drive shaft.
- Apply a **3-4 mm** bead of the loctite around the outer edge of the straight spline (see **fig. 1**).

Always refer to the vehicle manufacturers instructions for torque specifications.

Appropriate spare parts can be found in our on-line catalogue at www.Schaeffler-Aftermarket.com or at www.RepXpert.com.

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