

Technical Bulletin

Bolt Torque Settings

Ford 2.2 & 2.4 Duratorq



CAUTION: Damper pulley retaining bolts **MUST** only be used 3 times



Best Practice:

After installation, stamp the damper pulley bolt head with a centre punch to indicate usage. The bolts should be tightened in 2 stages

Stage 1: 30 Nm

Stage 2: +90 degrees



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Best Quality. Best Service.

TB0013

