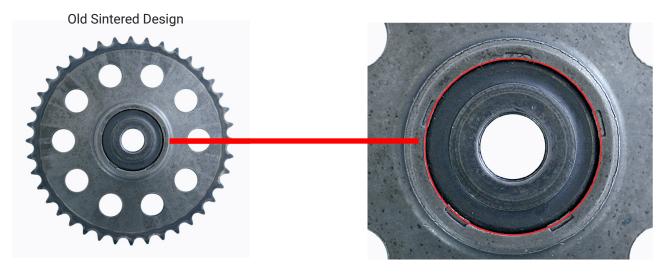


## TCK4S/TCK4NGS

## **Essential Fitting Information**

The original GM timing gears for this engine up to engine number 19DN0327 were made from sintered material and included a built in spacer/washer. Later engines used pressed steel gears which did not require the spacer/washer. GM have stopped production of the early gears and now only offer the later pressed steel gears which can be found in this FAI kit.



Important: Sintered and pressed steel gears must NOT be mixed.

When replacing the old design gear for the new pressed steel design. You will need to assemble the new components as shown in the diagram.

NB: Be sure to fit the spacer/washer with the flat surface forward (touching the pickup trigger plate).





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