



BULLETIN

Opel Insignia Model year: 2009 - Engine: A20DT/A20DTH/A20DTJ/A20DTR/A20DTC

Loss of coolant at the EGR cooler

The above vehicles can experience a loss of coolant near the exhaust gas recirculation cooler (EGR cooler). When examining the cooling system, special attention should be paid to the housing of the EGR cooler. A crack can form that leads to a loss of coolant.



To remedy the situation, proceed as follows and use a repair kit (picture) comprising a housing, 2 gaskets, and 2 clips:

- Allow the engine to cool down
- Remove the EGR cooler housing (collect coolant in a drip pan)
- Remove EGR cooler from the housing
- Clean sealing surfaces

Use repair kit (part no.: 55590953):

- Fit EGR cooler in new housing
- Install cooler housing with the new gaskets
- Add coolant
- Bleed cooling system
- Inspect gaskets for tight fit