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# Opel Signum/Vectra V6 CDTI With xenon light

# Replacing the light source

In order to replace the light source in the above-mentioned vehicle, proceed as follows:

### **Driver side:**

### Low beam:

- Switch off the ignition.
- Lift up the battery and fuse box cover and remove it (see Fig. 1).
- Loosen the retaining clip from the filling muff and pull the muff upwards and out of the washer fluid tank (see Fig. 2). Move the muff backwards and forwards during this process.
- Unscrew the attachment screws from the headlight housing cover (Torx 20). Then fold the cover back as far as possible and pull it upwards and out of the brackets (see Fig. 3).
- Pull the safety hoop off forwards (see Fig. 3, small photo).
- Turn the ignition module anticlockwise as far as it will go. This movement automatically presses the power supply cable out of the ignition module (see Fig. 4).
- Pull the ignition module off the xenon bulb.
- Loosen the spring wire hoop and replace the xenon bulb.

### Parklight:

 Turn the grip bulb socket anti-clockwise and then remove it from the reflector with the bulb (see Fig. 5, 1).

# Bulletin





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# High beam and static bend lighting:

- Unscrew the attachment screws from the headlight housing cover (Torx 20) (see Fig. 5, 2) and remove the cover.
- Pull the plug off the H1 bulb (left-hand plug connection, see Fig. 6), push the spring hoop back and replace the bulb.
- Pull the plug off the H11 bulb (right-hand plug connection, see Fig. 6), turn the bulb base upwards and remove it from the reflector with the bulb.

### Indicator:

 The indicator bulb is a so-called "longlife bulb" and usually lasts as long as the vehicle itself. It cannot be replaced.

## Passenger side:

- Unscrew the attachment screws from the engine control unit on the air filter box (see Fig. 7).
- Open or loosen the cable harness attachment clips (see Fig. 8). Turn the control unit through 180° and place it on the engine.
- Pull the plug connection off the LMM, loosen the outer hose clips and pull the intake hose off (see Fig. 9). Pull off the air hose beneath it, too (see Fig. 10).
- Pull the air filter box out of the guides (diagonally upwards to the right) (see Fig. 11). This pulls the hose out of the crankcase ventilation at the same time (see Fig. 12).
- Now all the bulbs can be replaced in the same way as on the driver side.

Replace the removed parts in a sensible order. Check the lighting system to make sure it is in perfect working order. Check the headlight setting with the aid of a diagnosis tester





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if necessary (read out fault code, basic setting of headlight range adjustment etc.).



Fig. 1



Fig. 3



Fig. 5



Fig. 2



Fig. 4



Fig. 6





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Fig. 7



Fig. 8



Fig. 9

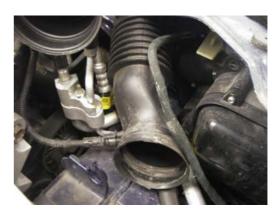


Fig. 10



Fig. 11



Fig. 12

