valeo added IIIIII Technical.bulletin

WR007

Fitment of 850524 and 850525

Part Number: 850524/850525

For Vehicle: Volkswagen Bora(9/1998>5/2005) - Golf IV (10/1997>6/2006)

The Valeo Service Technical department have had several calls asking how to remove and refit window regulators for the above vehicles that have been riveted to the door panel.

Please note in order to remove the pre-existing window regulators from the vehicle the rivets must be drilled as per Fig 2. Valeo window regulators 850524 and 850525 have screws and threaded connections that replace the riveted design.



Fig 1. Original OE design with rivets



Fig 2





Fig 3. Valeo deign with screws

Before installing the bottom screw of the window lift:

- 1. Operate the window lift, and close the glass completely.
- 2. Insert and tighten the bottom screw of the window lift.



Fig 4



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